

Balloon
Pos.
Qty.

B

C

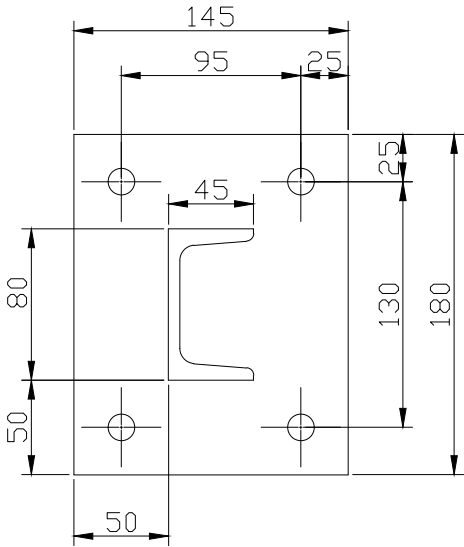
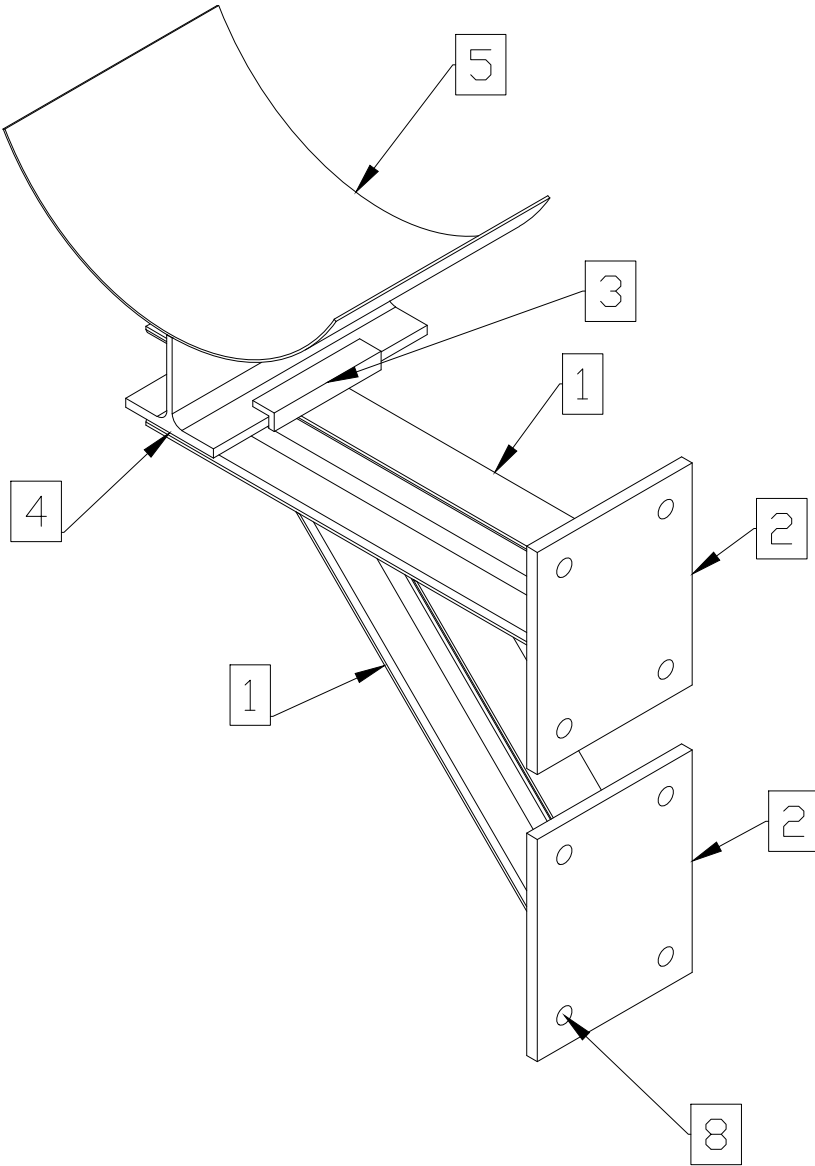
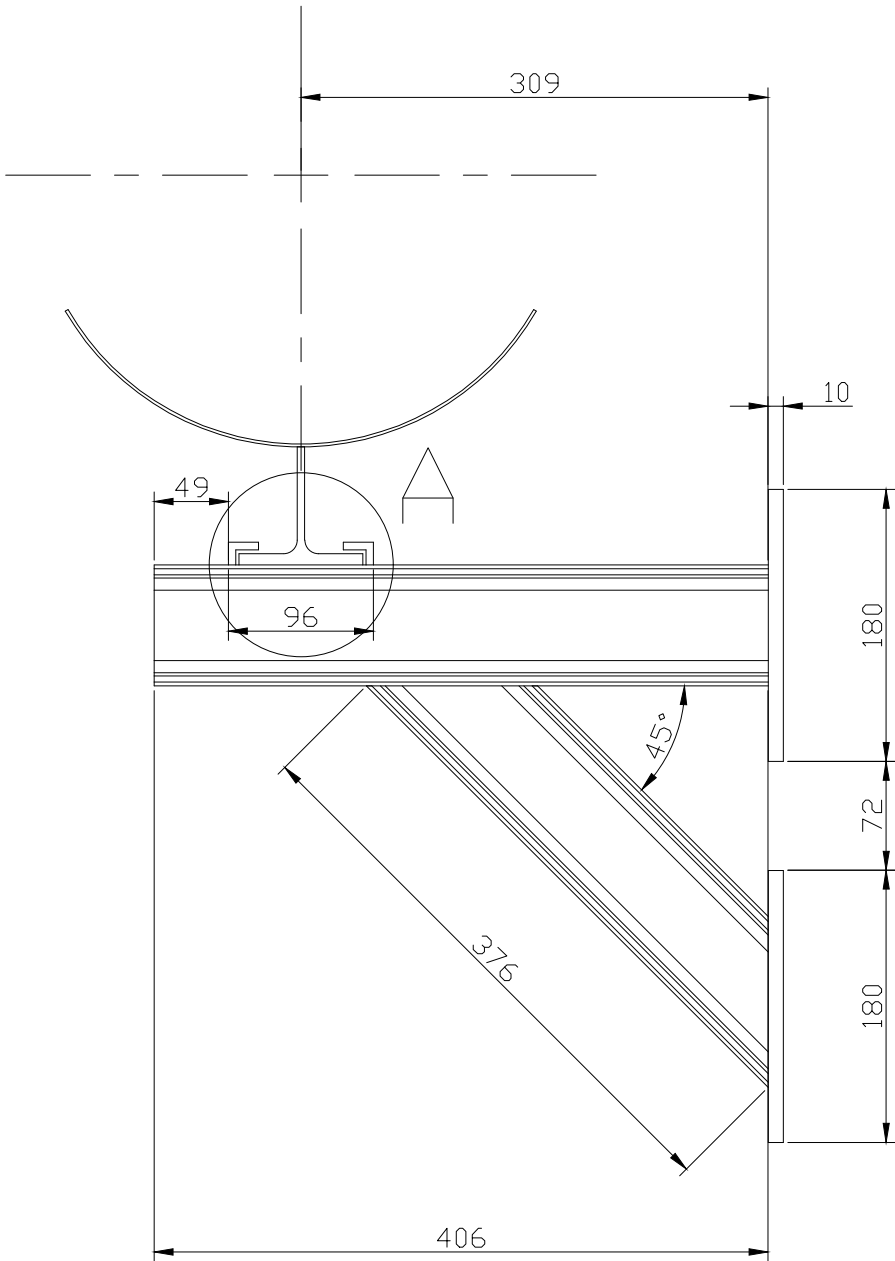
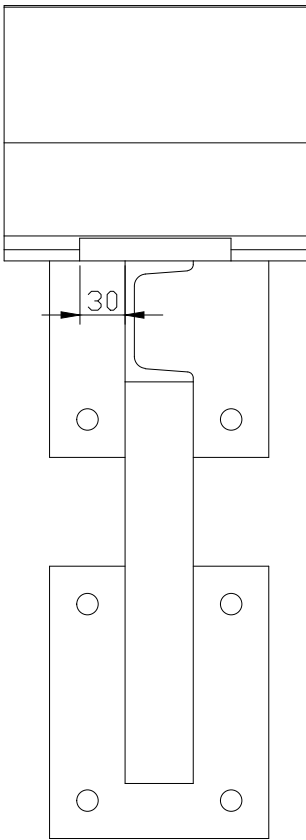
D

E

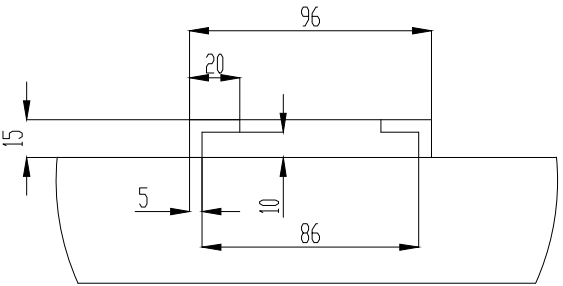
F

G

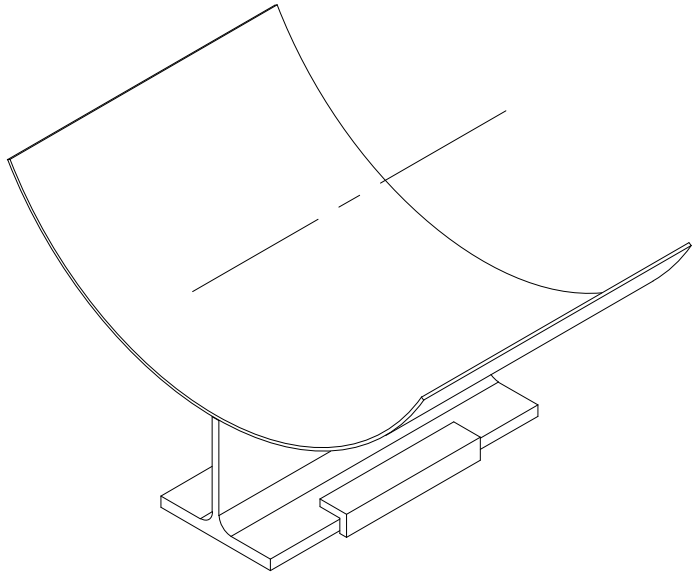
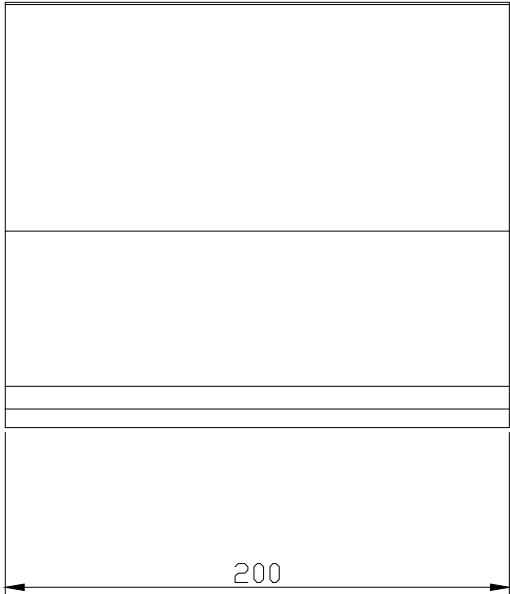
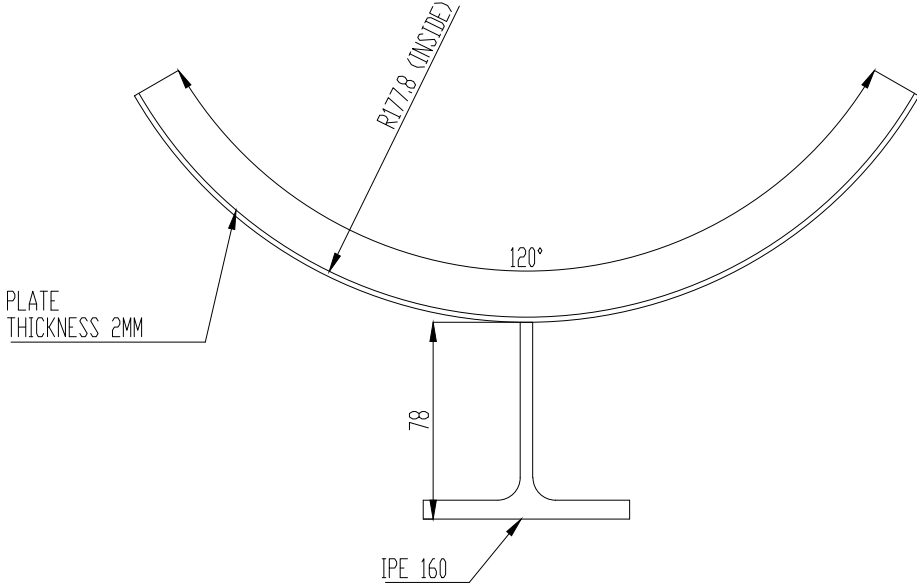
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PLATE



DETAIL A



BILL OF MATERIALS				A
1	0,782	UPN 80	S235JR	
2	2	S235JR PLATE 180x145x10	S235JR	
3	1	S235JR L PLATE 15x20x5	S235JR	
4	1	IPE 160	S235JR	
5	1	AISI316L PLATE L=375mm (Thickness 2mm)	S235JR	
6	8	ANCHOR BOLT M12x120 8.8	8.8	B

QTY: 2 UNIT

A

B

C

D

E

F

G

H

UNSPECIFIED WELDS:				JOINT WITHOUT BEVEL				JOINT WITH BEVEL				70% 70% 50-100 50-100				REINFORCEMENT JOINT				PIPE/PROFILE JOINT				40% 40% PLATE SPLICING			
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.																											
Non-individual tolerances according to DIN 7168.				Drawn 3D:				Drawn 2D:				Date:				1/12/2025				1st Dihedral				ISO 5456-2			
Oxygen Route				Rev.				N° Drawing:				2558-331X-TMT-ESR10-SUP09				Scale				Weight (kg)				Sheet			
TMT (FVRB-2,7-25)				A				1:40				1 of 1				Format				A2							

8

9

10